




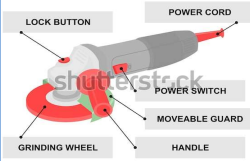
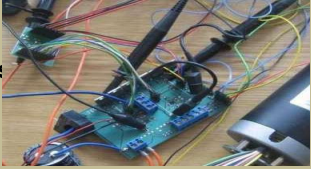


## AUTONOMOUS MAINTENANCE PROCESS

Make		<div>DAILY</div> <div>MONTHLY</div> <div>ANNUALLY</div>	
Model			
S/N			
Equip	Angle Grinder		
Sr. No.	Activity / Check List	Responsibility	Instructions
1	<div>Area of Operation</div> 	Operator	Machine and area around the machine is clean safety covers are in good condition
2	<div>Electrical connection:</div> 	Operator	Check all electrical components
3	<div>RPM Ratio</div> 	Operator	Check the maximum RPM rating of wheel compatible with the RPM rating of the equipment
4	Cleaning	Operator	Remove debris from external moving parts

5	<b>General Inspection</b>	<b>Operator</b>	Check the machine is in good condition and ensure inspection tag
6	<b>Discs against loosening</b> 	<b>Operator / Electrician</b>	Check and adjust the disc position and safety guards
7	<b>Equipment inspection</b>	<b>Operator / Electrician</b>	Ensure inspection sticker/tag on the equipment
8	<b>Machine guarding</b> 	<b>Operator / Electrician</b>	Ensure guard is original to the machine and covers 180 degree of the wheel's periphery
9	<b>Safety &amp; Limit switches against loosening or damage</b>	<b>Operator / Electrician</b>	All safety and limit switches functioning against loosening or damage must be verified
10	<b>Terminal connections</b> 	<b>Maintenance</b>	Check the condition of the terminals, Check the components for discolouration, fouling and heating effect.
11	<b>General</b>	<b>Maintenance</b>	Check all safety swiches and safety guards are fitted and function correctly