


AUTONOMOUS MAINTENANCE PROCESS

Make		<div>DAILY</div> <div>MONTHLY</div> <div>ANNUALLY</div>	
Model			
S/N			
Equip	Threading machine		
Sr. No.	Activity / Check List	Responsibility	Instructions
1	Area of Operation	Operator	Machine and area around the machine is clean safety covers are in good condition
2	Oil System Service	Operator	Replace thread cutting oil when contaminated and clean the oil filter screen
3	Cleaning	Operator	Clean the debris from chip tray, chuck jaws, oil or dirt from handles
4	Drive Belt	Operator	Inspect drive belt periodically for proper tension and replace if there is any wear
5	Lubrication	Maintenance	As per maintenance instructions
6	Bearing / Gear unit	Maintenance	Grease the shaft bearing and apply moderate coat of lubricating grease on large gear
7	Electrical Components	Maintenance	Inspect power cord and plugs for damages and replace if necessary
8	General Cleaning	Maintenance	Clean the metal shavings, chuck jaws, oil or dirt from the machine
9	Oil Filter screen	Maintenance	Check the condition of oil filter screen during maintenance activity
10	Jaw Insert	Maintenance	Check and replace entire set of jaw inserts
11	Damaged Parts	Maintenance	Replace the damaged parts if any