


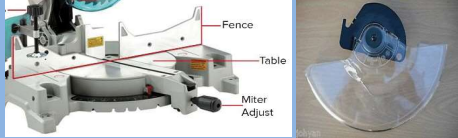



AUTONOMOUS MAINTENANCE PROCESS

Make		<div>DAILY</div> <div>MONTHLY</div> <div>ANNUALLY</div>	
Model			
S/N			
Equip	Chop Saw		
Sr. No.	Activity / Check List	Responsibility	Instructions
1	Area of Operation 	Operator	Machine and area around the machine is clean safety covers are in good condition
2	Electrical connections	Operator	Check all electrical components
3	Lubrication	Operator	Ensure oiling of hinge, miter, bevel and safety guards
4	Cleaning	Operator	Remove debris from external moving parts
5	Blade edges 	Operator	Check cutting blades for any damages

6	General Inspection	Operator	Check the machine is in good condition
7	Blade fixing blades against loosening	Operator / Electrician	Check and adjust the blade guards
8	Machine guard positioning 	Operator / Electrician	Ensure all safety guards are installed and well positioned
9	Safety & Limit switches against loosening or damage	Operator / Electrician	All safety and limit switches functioning against loosening or damage must be verified
10	Terminal connections for electrical installation 	Maintenance	Check the condition of the terminals, Check the components for discolouration, fouling and heating effect.
11	General	Maintenance	Check all safety swiches and safety guards are fitted and function correctly